



Connect with us today! Visit ENTYVIO.com/connect or call 1-844-ENTYVIO.

Entyvio CONNECT 7



# Connecting can make a difference.

Living with moderate to severe ulcerative colitis or Crohn's disease is difficult enough. Managing your treatment shouldn't be.

Once you and your doctor have made the decision to try ENTYVIO, the caring team of experts at *EntyvioConnect* is here to guide you with resources designed to make your journey as stress-free as possible.



ENTYVIO is a prescription medicine used in adults for the treatment of:

- moderately to severely active ulcerative colitis
- moderately to severely active Crohn's disease

# **Safety Considerations**

Do not receive ENTYVIO if you have had an allergic reaction to ENTYVIO or any of its ingredients. Infusion-related and serious allergic reactions can happen while you are receiving ENTYVIO or several hours after treatment. ENTYVIO may increase your risk of getting a serious infection.









# Connect with us when you need support.

Every patient's situation is different. That's why EntyvioConnect offers resources that can be tailored to provide the kind of help you need after you've been prescribed ENTYVIO.



#### **Personalized Guidance**

Our Nurse Educators provide one-on-one guidance, resources and reassurance to help you get started and stay on track with your treatment as prescribed by your doctor. They cannot, however, provide medical advice.



#### **Financial and Insurance Help**

Our co-pay and other financial resources may help you save on your out-of-pocket costs. Our experts can help navigate your insurance coverage and any eligibility requirements.



#### **Ongoing Support**

With EntyvioConnect, you'll also have access to helpful resources and educational information to help you along the way.

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# Connect with us for ongoing support.

Once you have been prescribed ENTYVIO and enrolled in EntyvioConnect, you'll have access to continued help along your treatment journey.



#### **Helpful Info & Reminders**

You can sign up to receive additional information by email or schedule helpful medication reminders. Whether you receive ENTYVIO at an infusion center, your doctor's office, or at home, our text reminders can help you stay on track.

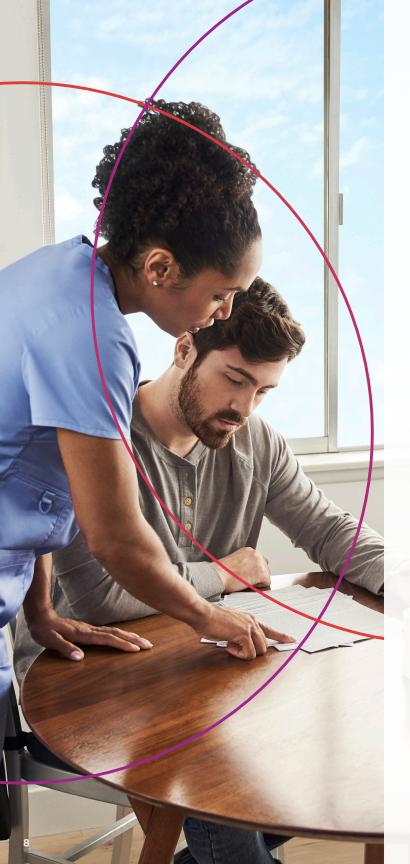


#### **Tips to Help You Manage Your Condition**

You'll also receive useful tips for healthy recipes, advice on how to prepare for travel, and more.

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Connect with us for personalized guidance. We can help with managing your condition.

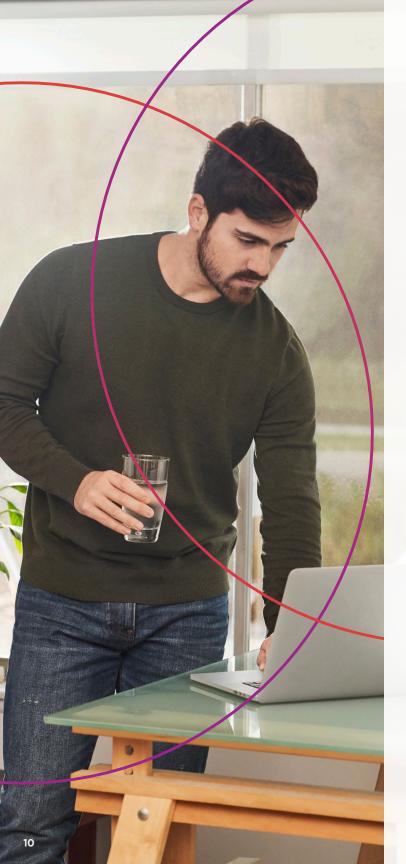
#### **One-on-one Support**

When you enroll in EntyvioConnect, you'll be paired with a Nurse Educator who will be your go-to for answers and support when you need it. While your nurse can't give medical advice, he or she can:

- Check in regularly to see how you're doing on treatment.
- Answer general questions about your condition and how ENTYVIO works.
- Help you set treatment, health, and lifestyle goals to discuss with your doctor.
- Provide practical tips for managing your condition.

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Connect for financial and insurance help.

From services that may help manage your out-of-pocket costs to assistance with navigating insurance, we've got you covered.

#### **Navigating Your Benefits**

Our Patient Support Managers can help your doctor determine your coverage and any eligibility requirements.

Have commercial insurance? We'll work with you to see if you're eligible for our co-pay program. If you qualify, you may pay as little as \$5 per dose every 8 weeks.\*

**Have government insurance?** If you receive Medicare, Medicaid, or TRICARE, we can explain your benefits and may help you find financial assistance options.

No insurance? EntyvioConnect will assist in seeking alternate sources of coverage for ENTYVIO.

Your out-of-pocket treatment costs may be less than you think.



\*The EntyvioConnect Co-Pay Program ("Co-Pay Program") provides financial support for commercially insured patients who qualify for the Co-Pay Program. The Co-Pay Program cannot be used if patient is a beneficiary of, or any part of the prescription is covered by: 1) any federal, state, or government-funded healthcare program (Medicare, Medicare Advantage, Medicaid, TRICARE, etc.), including a state pharmaceutical assistance program (the Federal Employees Health Benefit (FEHB) Program is not a government-funded healthcare program for the purpose of this offer), 2) the Medicare Prescription Drug Program (Part D), or if patient is currently in the coverage gap, or 3) insurance that is paying the entire cost of the prescription. Offer not valid for patients under 18 years of age. Takeda reserves the right to change or end the Co-Pay Program at any time without notice, and other terms and conditions may apply. These are not the full terms and conditions for the Co-Pay Program. Please see full terms and conditions on ENTYVIO.com/register.

# **Safety Considerations**

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# Connect with us to get started today.

Sign up for all the resources and support EntyvioConnect has to offer. Enrolling is easy.



#### Online

Enroll at ENTYVIO.com/connect.



#### **By Phone**

Call 1-844-ENTYVIO (1-844-368-9846) Monday to Friday from 8am to 8pm ET, except holidays.



Be ready to provide your insurance information and your doctor's name and address.

#### **Safety Considerations**

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# Important Safety Information for ENTYVIO® (vedolizumab)

- Do not receive ENTYVIO if you have had an allergic reaction to ENTYVIO or any of its ingredients.
- ENTYVIO may cause serious side effects, including:
  - o Infusion-related and serious allergic reactions can happen while you are receiving ENTYVIO or several hours after treatment. You may need treatment if you have an allergic reaction. Tell your healthcare provider or get immediate medical help if you get any of these symptoms during or after an infusion of ENTYVIO: rash, itching, swelling of your lips, tongue, throat or face, shortness of breath or trouble breathing, wheezing, dizziness, feeling hot, or palpitations (feel like your heart is racing).
  - O ENTYVIO may increase your risk of getting a serious infection. Before receiving and during treatment with ENTYVIO, tell your healthcare provider if you think you have an infection or symptoms of an infection, such as fever, chills, muscle aches, cough, shortness of breath, runny nose, sore throat, red or painful skin or sores on your body, tiredness, or pain during urination.
- o People with weakened immune systems can get progressive multifocal leukoencephalopathy (PML) (a rare, serious brain infection caused by a virus). Although unlikely while receiving ENTYVIO, a risk of PML cannot be ruled out. PML can result in death or severe disability. There is no known treatment, prevention, or cure for PML. Tell your healthcare provider right away if you have any of the following symptoms: confusion or problems thinking, loss of balance, change in the way you walk or talk, decreased strength or weakness on one side of the body, blurred vision, or loss of vision.
- o Liver problems can happen in people who receive ENTYVIO. Tell your healthcare provider right away if you have any of the following symptoms: tiredness, loss of appetite, pain on the right side of your abdomen, dark urine, or yellowing of the skin and eyes (jaundice).

# Important Safety Information for ENTYVIO® (vedolizumab) (continued)

- The most common side effects of ENTYVIO include common cold, headache, joint pain, nausea, fever, infections of the nose and throat, tiredness, cough, bronchitis, flu, back pain, rash, itching, sinus infection, throat pain, and pain in extremities. These are not all the possible side effects of ENTYVIO. Call your healthcare provider for medical advice about side effects.
- Before receiving ENTYVIO, tell your healthcare provider about all of your medical conditions, including if you: have or think you may have an infection or have infections that keep coming back; have liver problems; have tuberculosis (TB) or have been in close contact with someone with TB; have recently received or are scheduled to receive a vaccine; or if you are pregnant, breastfeeding, plan to become pregnant, or plan to breastfeed.

You are encouraged to report negative side effects of prescription drugs to the FDA.

Visit www.fda.gov/medwatch or call 1-800-FDA-1088.

#### Uses of ENTYVIO® (vedolizumab)

ENTYVIO is a prescription medicine used in adults for the treatment of:

- moderately to severely active ulcerative colitis
- moderately to severely active Crohn's disease

Please see accompanying full Prescribing Information, including the Medication Guide, for ENTYVIO in pocket and talk with your healthcare provider.

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**Entyvio** CONNECT





# Make the connection to EntyvioConnect.

Our team is ready to help you manage your condition and your treatment.

- Personalized guidance from a Nurse Educator who can answer general questions about ENTYVIO, moderate to severe ulcerative colitis, and Crohn's disease.
- Financial and insurance help, including a co-pay program that may help you lower your out-of-pocket costs.
- Ongoing support like medication reminders to help you stay on schedule with your treatment.

# Sign up today!

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#### Please see Important Safety Information on pages 14 and 15.

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